

080.08 22.520

Purchase Order Receipt Listing

Wednesday, February 22, 2017 8:57:01 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO35309 Receipt Dates from 2/17/2017 to 2/17/2017 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID PO35309 CAD	1	No	VC-CAM002 MT010S18GA 10101025 SHEET .048 9-89 ml36896	sf	2/17/2017 32.0000	2/17/2017 PLOU01	32.0000	\$1.15 \$36.89	0.0000 0.0000	0 0	\$36.89
	2	No	M2024T3S.080 2024-T3 .080 sheet ml36896	sf	2/17/2017 48.0000	2/17/2017 PLOU01	48.0000	\$6.71 \$321.99	0.0000 0.0000	0 0	\$321.99
	4	No	M303B1.000X1.000 303 BAR 1" X 1" ml36896	f	2/17/2017 12.0000	2/17/2017 PLOU01	12.8000	\$7.36 \$94.27	0.0000 0.0000	0 0	\$94.27
	6	No	M304R1.000 304 round bar 1.00 ml36896	f	2/17/2017 12.0000	2/17/2017 PLOU01	12.0000	\$3.58 \$42.94	0.0000 0.0000	0 0	\$42.94
	7	No	M304S14GA 304SS sheet .080 ml36896	sf	2/17/2017 32.0000	2/17/2017 PLOU01	32.0000	\$6.43 \$205.71	0.0000 0.0000	0 0	\$205.71
	8	No	M304S16GA 304/316 Sheet .063 ml36896	sf	2/17/2017 32.0000	2/17/2017 PLOU01	32.0000	\$5.00 \$160.06	0.0000 0.0000	0 0	\$160.06
	9	No	M304S22GA 304/316 .032 Sheet ml36896	sf	2/17/2017 64.0000	2/17/2017 PLOU01	64.0000	\$2.34 \$149.60	0.0000 0.0000	0 0	\$149.60
	10	No	M304S24GA 304/316 .025 Sheet ml36896	sf	2/17/2017 32.0000	2/17/2017 PLOU01	32.0000	\$2.15 \$68.67	0.0000 0.0000	0 0	\$68.67
	12	No	M606T6S.063 6061-T6 .063 Sheet ml36896	sf	2/17/2017 96.0000	2/17/2017 PLOU01	96.0000	\$2.40 \$229.96	0.0000 0.0000	0 0	\$229.96

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-CAM002 Acier Ouellette Inc.											
PO35309	13		M6061T6R0.500	sf	2/17/2017	2/17/2017	64.0000	\$5.22	0.0000	0	\$333.98
CAD	No		6061-T6 .125 Sheet m136896-89	sf	64.0000	PLOU01		\$333.98	0.0000	0	
	15		M6061T6R0.500	f	2/17/2017	2/17/2017	20.0000	\$0.45	0.0000	0	\$8.98
	No		6061-T6 Round Bar .500" ^{DAS} m136896-89	f	20.0000	PLOU01		\$8.98	0.0000	0	
	16		M6061T6R0.563	f	2/17/2017	2/17/2017	12.0000	\$3.27	0.0000	0	\$39.19
	No		6061-T6 ROUND BAR .563" ^{DAS} m136896-89	f	12.0000	PLOU01		\$39.19	0.0000	0	
	17		M6061T6R0.625	f	2/17/2017	2/17/2017	20.0000	\$0.75	0.0000	0	\$14.98
	No		6061-T6 Round Bar .625" ^{DAS} m136896-89	f	20.0000	PLOU01		\$14.98	0.0000	0	
	18		M6061T6R1.000	f	2/17/2017	2/17/2017	20.0000	\$1.90	0.0000	0	\$37.96
	No		ROUND BAR 1.00" m136896-89	f	20.0000	PLOU01		\$37.96	0.0000	0	
	19		M6061T6R1.500	f	2/17/2017	2/17/2017	20.0000	\$4.02	0.0000	0	\$80.39
	No		6061-T6 Round Bar 1.50" ^{DAS} m136896-89	f	20.0000	PLOU01		\$80.39	0.0000	0	
	21		71401-45		2/17/2017	2/17/2017	1.0000	\$0.00	0.0000	0	\$0.00
	No		PROCUREMENT QUALITY CLAUSES m136896		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:											517.8000 0.0000 0.0000 \$1,825.57 0.0000



DELIVERY - USINE

CO00015709

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CL10001056
Date 2017/02/14
Delivery date 2017/02/17
Your order N° 35309
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme NET 30
Page 1

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
1 CR SHEET 18G (4 X 8) FECR-18G48 3280 1 X 4' X 8' HEAT: TU-6200715E60-2016	64.00	32.00	PI2_\$CLB								
2 ALU SHEET .081 (12G) 2024-T3 (4 X 12) FEAL-0814122024 3192 1 X 4' X 12' BARE HEAT: 200838B1	54.77	48.00	PI2_\$CLB								
3 ROUND SS 3/4 304 (12R) RSS-34-12 5759 1 X 12' R/L HEAT: 010T	18.02	12.00	PI_\$CLB								
4 SHEET SS 14G SS304-2B (4 X 8) FESS-14G483042B 3412 1 X 4' X 8' HEAT: X7DB	104.99	32.00	PI2_\$CLB								

Next Page...



DELIVERY - USINE

C000015709

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

Customer N° CLI0001056
Date 2017/02/14
Delivery date 2017/02/17
Your order N° 35309
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme NET 30
Page 2

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
5 SHEET SS 16G SS304-2B (4 X 8) FESS-16G483042B 3419 1 X 4' X 8' HEAT: X9C7	84.00	32.00	PT2_\$CLB								
6 SHEET SS 22G SS304-2B (4 X 8) FESS-22G483042B 3436 2 X 4' X 8' HEAT: 508507	84.03	64.00	PT2_\$CLB								
7 SHEET SS 24G SS304-2B (4 X 8) FESS-24G483042B 3441 1 X 4' X 8' HEAT: 001K	33.60	32.00	PT2_\$CLB								
8 ALU SHEET .032 (20G) 6061-T6 (4 X 8) FEAL-032486061 3100 2 X 4' X 8' HEAT	28.93	64.00	PT2_\$CLB								
9 ALU SHEET .064 (14G) 6061-T6 (4 X 8) FEAL-064486061 3175 3 X 4' X 8' HEAT: 6150987001	86.50	96.00	PT2_\$CLB								

Next Page...

**ACIER OUELLETTE INC.**

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - USINE

C000015709

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N°

CLI0001056

Date

2017/02/14

Delivery date**2017/02/17****Your order N°**

35309

Processed by

Josianne Bourdon

Salesman**Carrier**

OUELLETTE VALLEYFIELD

Credit Terme

NET 30

Page

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Instruction F-M

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
10 ALU SHEET 1/8 6061-T6 (4 X 8) FEAL-18486061 4256 2 X 4' X 8' HEAT 6151024	112.90	64.00	PI2_\$CLB								
11 ALU SHEET .051 (16G) 6061-T6 (4 X 8) FEAL-051486061 3149 1 X 4' X 8' HEAT	22.98	32.00	PI2_\$CLB								
12 ROUND ALU 1/2 6061-T6 (20) RAL-12-20 5126 1 X 20' HEAT 67463	4.62	20.00	PI_\$CLB								
13 ROUND ALU 9/16 6061-T6 (12) RAL-916-12 5178 1 X 12' HEAT 09211504	3.52	12.00	PI								
14 ROUND ALU 5/8 6061-T6 (20) RAL-58-20 5168 1 X 20' HEAT 66092	7.22	20.00	PI_\$CLB								

Next Page...



DELIVERY - USINE

C000015709

ACIER OUELLETTE INC.

935, Boul. du Havre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
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Date 2017/02/14
Delivery date 2017/02/17
Your order N° 35309
Processed by Josianne Bourdon
Salesman
Carrier OUELLETTE VALLEYFIELD
Credit Terme NET 30
Page 4

Billed to

DART AEROSPACE LTD
1270, ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Shipped to

DART AEROSPACE LTD
Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M

Delivery Route 5

Product Description	Weight	Qty	U/M	PCS NB			Internal Use Only				
				CMD	EXP	B/O	IN	I	S	C	OUT
15 ROUND ALU 1 6061-T6 (20) RAL-1-20 5125 1 X 20' HEAT: 64405	18.50	20.00	PI_#CLB								
16 ROUND ALU 1 1/2 6061-T6 (20) RAL-112-20 5118 1 X 20' HEAT: 65124	41.52	20.00	PI_#CLB								
17 CARRE SS 303 1" X 12" NS00003415 1 X 12' R/L HEAT: 269522		1.00	UN_#UN								
18 ROND SS303 1" X 12' R/L NS00003416 1 X 12' R/L HEAT: CH-2832		1.00	UN_#UN								

Conditions :

All sold and delivered materials remain the property of "Acier Ouellette Inc." until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 20% resending charge.

Total Weight (Lbs) : 770.10

Prepared By :	Verified By :	Delivered By :	Time	Y	M	D

Total (\$CAD)

Customer's Signature

Date

Duferco

EN10204 : 2004 Type 3.1

TEST ANALYSIS CERTIFICATE

Duferco Steel Processing

1 Potassium Street, Industrial Park, Private Bag X12,
Saltedra, 7395, R.S.A. Telefax: +27 22 709 7004
Telephone: +27 22 709 7000

CERTIFICATE NO:

PAGE NO:

ISSUE DATE:

SALES ORDER NO: 18402

ITEM: 4

CUSTOMER:

Duferco USA
Shipped to: USA

ORDER NO 1: 1103145968

CONDITION:

Prime

PRODUCT SPECIFICATION: ASTM A 1008 - (2010); CS Type B - Comm

THICKNESS:

1.1178 mm

WIDTH: 1219.20 mm

ROUTE / VESSEL: Intertlink Levy

MATERIAL DESCRIPTION: Cold Finished

FORM: Coil

STOP / PORT: MONTREAL

CHEMICAL COMPOSITION (%)

Heat No.	C	Mn	P	S	Si	Al	N	Cu	Ni	Cr	Mo	Sn	V	Nb	Ti	B	As	Ars
Y007417205	0.05	0.17	0.0110	0.0060	0.03	0	0.0025	0.01	0.0062	0.0190	0.0005	0	0.0026	0.0001	0.0008	0.0013	0	0.0250

Heat No.	Nett (ton)	0.2% Yield Strength (MPa)	Tensile Strength (MPa)	Gauge Length (mm)	Elongation (%)	Hardness (HRB)	Adherence Band
Y007417205	9.560	221	330	50	43	52	

TAG COUNT PER HEAT:

1

NETT WEIGHT:

9.560 ton

C079105

REMARKS: All other requirements in accordance with the specifications and Contract. Material has been satisfactorily inspected in accordance with the specification.

TAG SUMMARY

TAG COUNT: 1

WEIGHT: 9.560 ton

CUSTOMER REPRESENTATIVE:

WORKS REPRESENTATIVE:



Jaco Maritz

Reg. No. 1907/001978/07

Duferco Steel Processing (Pty) Ltd, 1 Potassium Street, Industrial Park, Private Bag X12, Saltedra, 7395, R.S.A. Telefax: +27 22 709 7004 Telephone: +27 22 709 7000

SHIP TO:

SOLD TO:

KAISER ALUMINUM
 Trentwood Works - Spokane, WA 99215
 Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
 4441872

CUSTOMER PO NUMBER: C73458-3		WORK PACKAGE:		CUSTOMER PART NUMBER:		SHIP RAILROAD:		GOVT CONTRACT NUMBER:	
KAISER ORDER NO: 1224171-3		SHIP DATE: 1-DEC-2016		ALLOY: 2024		CLAD: T3		TEMPER: Kaiser Stretched	
WEIGHT SHIPPED: 3225 LB		QUANTITY: 58 PCS EST.		TRUCK BL #: 2063781		GAGE: 0.0800 IN (2.0320 MM)		DIAMETER WIDTH: 48.000 IN (1219.2 MM)	
						LENGTH: 144.000 IN (3657.6 MM)			

MHU 2062094; LOT 20083881; 58 pieces; 07/1/00

Certified Specifications

AMS 4037/RevQ
 CMMP 019/RevD

AMS-QC-A-250/4/RevB
 CMMP 025/RevV

ASTM B 209/Rev14

Test Code: 1504
 Lot 20083881

Cast 300

Drop 98

Test Results
 Ingot 2

Melted in USA

(ASTM B8/B557)
 (EN 2002-1)

Tensile: T3

Dir / # Tests

Ultimate KSI (MPa)
 66.0 : 66.6
 (455 : 459)

Yield KSI (MPa)
 45.6 : 46.1
 (314 : 318)

Elongation %
 17.0 : 18.1

(ASTM E1251)
 Chemistry:

Actual(wt%)	SI	FE	CU	MN	MG	CR	ZN	TI	V	ZR	OTHER
0.08	0.19	4.6	0.58	1.3	0.01	0.10	0.03	0.01	0.00	TOT	0.05

ALLOY LIMITS

2024

MIN(wt%)	0.00	0.00	3.8	0.30	1.2	0.00	0.00	0.00	0.00	0.00	EACH	0.05
MAX(wt%)	0.50	0.50	4.9	0.9	1.8	0.10	0.25	0.16	0.05	0.05	TOT	0.15

Aluminum Remainder

Trentwood Works - Spokane, WA 99215
Phone: (800) 367-2586

CERTIFIED TEST REPORT

Serial Number
4444187.2

CERTIFICATION

[illegible]

JAMES HEMENWAY, TECHNICAL PROCESS MANAGER



North American Stainless Canada Inc.
740 Imperial Road North
Geolph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 187189 1 Mail To:

Ship To:

Date: 6/09/2016 Page: 1

Customer: 007035 510

Steel: 304/304L

Finish: CD

Corrosion: ASTM A262-10 Pract A/E OK

YOUR Order: 779534

NAS Order: PN 0065957 04

PRODUCT DESCRIPTION:

Round Bar, Annealed, Cold Draw
UNS 30400/30403 SS 10204 3.1, ASTM A484/15
ASTM A276/15, ASTM A479/15, ASTM A182/13 CHEN ONLY.
ASTM A276/13, ASTM A479/13, ASTM A182/13 CHEN ONLY
AMS 5639H, AMS 5647J, AMS QQ-S-763D, QQ-S-763F, ASTM F899/11
SOLUTION ANNEAL TEMP 1900F MIN, ASTM A320/D9 CL 1 GR B8
ASTM A193/10A-ASTM A193/10 CL 1 GR B8

REMARKS:

CONFORMS TO REQUIREMENTS OF DPM 252.225-7009 BY DIRECTIVE
2012/65/EU. RESS. NAT+BOD+CC. NO WELD REPAIR. NICKEL AND NPG
IN USE FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Mid S Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BN9738 B	.7500		1.123	144.00	13	1	71523078

CHEMICAL ANALYSIS

Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L1323										
ENAT	CM	C %	CO %	CR %	CU %	NI %	MO %	N %	W %	P %
0107	US	.0226	.1750	18.0295	.4320	1.6310	.2995	.0725	8.5145	.0270
		S %	SI %							
		.0275	.2480							

MECHANICAL PROPERTIES

Product Id	1 4	2 1	2YS	UTS	RA	Elong
	MPa	ksi	ksi	ksi	%	% 4D
BN9738 B	R L	200.0	70.65	96.22	72.65	56.90

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

6/09/2016

ALTRA CARRY INC. P.O. - 69959 S.O. - 375717

45760

69959

RSS 34



740 Imperial Road North

Certificate: 143544 1 Mail To:

Customer: 007035 510

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Ship To:

Date: 2/22/2016 Page: 1

Steel: 304

Finish: 2B

Corrosion: ASTM A262/14 A₁180Bend-OK

Your Order: 774450

NAS Order: FN 0060108 02

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/15a, A480/14b, A666/15; ASME SA240/13, SA480/13, SA666/13
CHIM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A480/13a, A312/13
CHIM ONLY ON FOLLOWING ASME: SA312/13, SA479/13
AMS 5513J XHRK; MIL-S-5059D ANNEAL (X CROWN MEAS)
NACE MR0175/ISO 15156-3:2009 A, MR0103/07/QQ8766D-A X HAS PERM
NIS. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
EN 20204:2004 3.1; RoHS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
Melted & Manufactured in the USA; Mat'l is DPAAs Compliant
Melted & Manufactured in the USA; Mat'l is DPAAs Compliant

Product Id	Coil #	Skid # Thickness	Width	Weight	-----Length-----	Mark	Pieces	Commodity Code
04X7D8 A	04X7D8 A	0725	48.0000	10.350	COIL	5	1	74265941

Lab Accreditation Bureau, ISO/IR 17025, Certificate# L2323

CHEMICAL ANALYSIS CN(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08

ITEM	CN	C %	CR %	CU %	NI %	MO %	N %	SI %	P %	S %
04X7D8	US	.0084	18.1330	.4215	1.7985	.3050	.0637	0.0970	.0310	.0010
SI %										
.3045										

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d o f c r	UTS KSI	20C .2% TS KSI	20C ELONG %-2"	Hard RB	Tail Hard	Grain No.
04X7D8 A	04X7D8 A	7 T	184.35	55.04	45.44	91.00	86.00	9.00

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS IARX

2/22/2016

NACOR CAMP INC. P.O. - 69039 RT 69032 S.O. - 372289



740 Imperial Road North

Certificate: 150465 3 Mail To:

Customer: 007035 510

METALLURGICAL TEST REPORT

North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

Ship To:

Date: 3/04/2016 Page: 1

Steel: 304

Finish: 2B

Corrosion: ASTM A262/14 A; 180Bend-OK

Your Order: 776036

NAS Order: PM 0062788 06

PRODUCT DESCRIPTION:

STAINLESS STEEL COIL, C.R. ANNEALED & PICKLED; UNS 30400
ASTM A240/15a, A490/14b, A666/15, ASME SA240/13, SA480/13, SA666/13
CHEM ONLY ON FOLLOWING ASTM: A276/13, A479/13a, A484/13a, A312/13
CHEM ONLY ON FOLLOWING ASTM: SA312/13, SA479/13
AMS 5513J XINX; MIL-S-5059D ANNEAL (X CROWN REAS)
NACE MR0175/ISO 15156-3:2009 A, MR0103/07; Q36766D-A X NAS PERM
MIL. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
HW 10204:2004 3.1; NORS 1 & 2 Compliant
Material is Free of Radioactive Contamination
Steel Making Process: EAF, AOD, & Cont. Casting
Product Mfg. by a Quality Mgt. Sys. in Conf. w/ISO 9001
*Melted & Manufactured in the USA; Mat'l is DPARS Compliant
*Melted & Manufactured in the USA; Mat'l is DPARS Compliant

Product Id	Coil #	Skid # Thickness	Width	Weight	Length	Mark	Pieces	Commodity Code
05X9C7 AAD	05X9C7 AAD	0.0175	48.0000	6.262	COIL	10	1	74264052
Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323								
CHEMICAL ANALYSIS CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Chemical Analysis per ASTM A751/08								
PRMT	CM	C %	CE %	CU %	NI %	MO %	N %	SI %
X9C7	US	.0531	18.1900	.4410	1.7495	.3555	.0557	9.0405
SI %								
.2360								

MECHANICAL PROPERTIES

Product Id#	Coil #	1 d	UTS	20C	.2% YS	20C	ELONG	%	Hard	Tail	Grain
		c i	KSI	KSI	KSI	KSI	%-2"		RB	Hard	No.
05X9C7 AAD	05X9C7 AAD	F T	99.57	49.36	49.91	87.00	84.50	9.00			

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

KRIS LARK

3/04/2016



outokumpu

Free of radioactive contamination

EU RoHS Directive 2011/65/EU Compliant

Product manufactured in the USA

Country of Heat as per ISO 3166-1



EN 10204-3.1

according to / de acuerdo con / nach

EN 10204-3.1

Original of the document / Original des Dokuments /
Aussteller der Bescheinigung

Otokumpu Stainless USA, LLC
An ISO 9001:2008 certified company
EU PED 97/23/EC, Annex I, 4.3 certified

Artificial intelligence is generalized automatically /
 Generalizado es genérico automáticamente /
 Das Zeugnis wurde elektronisch erstellt

The information provided is a true copy of data on file.
 Os valores mostrados correspondem a los datos archivados.
 Die gemessenen Werte entsprechen den gespeicherten Daten.

Andrew Faulstich
Phone: +1 251 839 1402

Nombre o' expert / Nombre del experto / Name des Sachverständigen

Date of issue and validation
Fecha de emisión y validación
Datum Ausstellung / Bestätigung

12/09/2015

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North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Ghent, KY 41045-9615
(502) 347-6000

Certificate: 181869 1 Mail To:
Customer: 007025 011

Ship To:

Date: 5/25/2016 Page: 1

Steel: 304/304L

Finish: 2B

Corrosion: ASTM A262/15 A,180Bend-OK

Your Order: C16724

NAS Order: DS 0009809 01

PRODUCT DESCRIPTION:

SUS304 STEEL COIL, C.R. ANNEALED & PICKLED. UNS 30400/30403
Mat'l 2240/125, A480/15, A466/15, A466/15, A466/15, A466/15, A466/15
CHEM ONLY OR FOLLOWING ASTM: A276/16, A479/16, A480/15, A312/16
CHEM ONLY OR FOLLOWING ASTM: A312/13, A479/13
UNS 304H/55137 XBRK; HTL-5059D XBRK; HTL-4043B
SPEC MS0175/ISO 15156-3:2009 A, MS103/07:Q08760D-A X MAG PERM
MIN. SOLUTION ANNEAL TEMP 1900F, WATER QUENCHED

REMARKS:

Mat'l is Free of Mercury Contamination. No weld repairs.
Mat'l 10204:2004 3.1, 3.2, 3.3, 3.4, 3.5, 3.6, 3.7, 3.8, 3.9, 3.10, 3.11, 3.12, 3.13, 3.14, 3.15, 3.16, 3.17, 3.18, 3.19, 3.20, 3.21, 3.22, 3.23, 3.24, 3.25, 3.26, 3.27, 3.28, 3.29, 3.30, 3.31, 3.32, 3.33, 3.34, 3.35, 3.36, 3.37, 3.38, 3.39, 3.40, 3.41, 3.42, 3.43, 3.44, 3.45, 3.46, 3.47, 3.48, 3.49, 3.50, 3.51, 3.52, 3.53, 3.54, 3.55, 3.56, 3.57, 3.58, 3.59, 3.60, 3.61, 3.62, 3.63, 3.64, 3.65, 3.66, 3.67, 3.68, 3.69, 3.70, 3.71, 3.72, 3.73, 3.74, 3.75, 3.76, 3.77, 3.78, 3.79, 3.80, 3.81, 3.82, 3.83, 3.84, 3.85, 3.86, 3.87, 3.88, 3.89, 3.90, 3.91, 3.92, 3.93, 3.94, 3.95, 3.96, 3.97, 3.98, 3.99, 4.00, 4.01, 4.02, 4.03, 4.04, 4.05, 4.06, 4.07, 4.08, 4.09, 4.10, 4.11, 4.12, 4.13, 4.14, 4.15, 4.16, 4.17, 4.18, 4.19, 4.20, 4.21, 4.22, 4.23, 4.24, 4.25, 4.26, 4.27, 4.28, 4.29, 4.30, 4.31, 4.32, 4.33, 4.34, 4.35, 4.36, 4.37, 4.38, 4.39, 4.40, 4.41, 4.42, 4.43, 4.44, 4.45, 4.46, 4.47, 4.48, 4.49, 4.50, 4.51, 4.52, 4.53, 4.54, 4.55, 4.56, 4.57, 4.58, 4.59, 4.60, 4.61, 4.62, 4.63, 4.64, 4.65, 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19.70, 19.71, 19.72, 19.73, 19.74, 19.75, 19.76, 19.77, 19.78, 19.79, 19.80, 19.81, 19.82, 19.83, 19.84, 19.85, 19.86, 19.87, 19.88, 19.89, 19.90, 19.91, 19.92, 19.93, 19.94, 19.95, 19.96, 19.97, 19.98, 19.99, 20.00, 20.01, 20.02, 20.03, 20.04, 20.05, 20.06, 20.07, 20.08, 20.09, 20.10, 20.11, 20.12, 20.13, 20.14, 20.15, 20.16, 20.17, 20.18, 20.19, 20.20, 20.21, 20.22, 20.23, 20.24, 20.25

PAG 1462

MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 TingHong Road Nanning, Guangxi, 530031, China

3

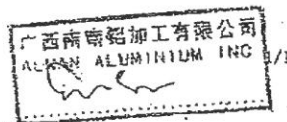
CUSTOMER EMPRE RESOURCES, INC.	ADDRESS 2115 LINWOOD AVENUE, 2ND FLOOR, FORT LEE, NJ 07024, USA	PRODUCT TYPE PRIME ALUMINUM COIL	DATE: February 20, 2016
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UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	Act Thick (mm)	Act Thick (inch)	Weight MT	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	0.940-1.626	0.037-0.064				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.15max	0.15max	0.04-0.35	16min	42.0min	35.0min
Standard	Standard	1.651-3.251	0.065-0.128				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	16min	42.0min	35.0min
Standard	Standard	3.277-6.325	0.129-0.249				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	16min	42.0min	35.0min
201602200119	6130987001	1.608*1219.2	0.063*48	1.535	0.060	4.193	6061	T6	remainder	0.25	0.98	0.40	0.25	0.11	0.07	0.02	0.24	14.0	47.7	41.5
The following blank:																				

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.
 ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID
 MATERIAL CONFORMS FOR ALLOY 6061, T6, AS PER ASTM B209-10, AMS QQA 250/11, AMS 4027 AND ALUMINUM ASSOCIATION STANDARDS-2009 IN ALL ASPECTS.
 COUNTRY OF MELT AND MANUFACTURE: CHINA

Issued by QA73

Reviewed by QA77



67970 PAL 48186061

MILL TEST/QUALITY CONTROL CERTIFICATE

ALNAN ALUMINIUM INC.

No.55 Tingliang Road Hanning, Guangxi 539031, China

10

CUSTOMER	ADDRESS	PRODUCT TYPE	DATE: February 5, 2016
EMPIRE RESOURCES, INC.	2115 LINWOOD AVENUE, 2ND FLOOR, FORT LEE, NJ 07024, USA	Aluminum Alloy Sheet	

UNIQUE Lot Number	HEAT Number	Dimension (mm)	Dimension (inch)	ACT. Thickness (mm)	ACT. Thickness (inch)	%/Weight	Alloy	Temper	Al	Cu	Mg	Si	Fe	Mn	Zn	Ti	Cr	Elong (%)	UTS ksi	Yield ksi
Standard	Standard	0.152-0.178	0.006-0.007				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	4min	42min	35min
Standard	Standard	0.203-0.229	0.008-0.009				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	6min	42min	35min
Standard	Standard	0.254-0.508	0.010-0.020				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	8min	42min	35min
Standard	Standard	0.533-6.325	0.021-0.249				6061	T6	remainder	0.15-0.40	0.3-1.2	0.10-0.8	0.7max	0.15max	0.25max	0.15max	0.04-0.35	10min	42min	35min
201602050201	6151024	3.175"12.19, 3.2438, 4	0.125"10.0"94.0	3.060	0.121	1.610	6061	T6	remainder	0.23	1.05	0.63	0.21	0.13	0.07	0.02	0.24	15.5	45.0	39.2
201602050202	6151024	3.175"12.19, 3.2438, 4	0.125"10.0"94.0	3.060	0.121	1.610	6061	T6	remainder	0.23	1.05	0.63	0.21	0.13	0.07	0.02	0.24	15.5	45.0	39.2
201602050203	6151024	3.175"12.19, 3.2438, 4	0.125"10.0"94.0	3.060	0.121	1.610	6061	T6	remainder	0.23	1.05	0.63	0.21	0.13	0.07	0.02	0.24	15.5	45.0	39.2

ORIGIN OF GOODS AS ALNAN ALUMINIUM INC.
 ACTUAL MILL CHEMICAL AND MECHANICAL PROPERTY TEST REPORTS IN IMPERIAL NOMENCLATURE REQUIRED PER SKID
 MATERIAL CONFORMS FOR ALLOY 6061, T6, AS PER AMS QQ-A-25071, AMS 4027, ASTM-B209-10 SB-209 AND ALUMINIUM ASSOCIATION STANDARDS-2009 IN ALL ASPECTS.
 COUNTRY OF MOLT AND MANUFACTURE: CHINA

Issued by **QA51**

Reviewed by **QA510**

广西南铝加工有限公司
 ALNAN ALUMINIUM INC.
Guo

71518 KAL 12
W1752

Test de dureté Rockwell
Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LTEE.
Adresse / Address : 4054 BOUL. LE CORBUSIER # 201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 6100118

bon de commande / Purchase order # : 46541

de matrice / Die # : MS 9905

Alliage & trempage / Alloy & temper : 6061 T6

Contrôle / Control # : 77604-1

Coulée / Cast # : 67463

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : 94 HRE Min. required : 88 HRE Max. permitted : 100 HRE

Description : 1/2" DIA. ROD
Longueur / Length : 6097 mm

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	P
6063	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
6065	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
6065A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.03 Max	0.05 Max
6061	0.40 - 0.80	0.70 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
6351	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	—	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre, date : 2016-10-14
Yours truly,


Gilles Pelletier
Technicien de la qualité
Quality technician

PO/Ref AC00003244

Nous certifions que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel ou les données résultant

de l'analyse faite par un laboratoire qualifié.
SIGNÉ PAR: LUCY TRUGLIO

BL VID-500945-001

Certificate of Mill Test Results

16Feb17
Pg 1/1

**CERTIFIED INSPECTION REPORT AND TEST RESULTS
FOR EXTRUDED PRODUCTS**



Service Center Metals
5850 Quality Way
Prince George, VA 23875

OUR ORDER NUMBER: **245812** ITEM: **1**

SALE TO: _____
SHIP TO: _____
MANIFEST NUMBER: **275008**
CUSTOMER PO: **VIM-632972**
QUANTITY CERTIFIED: **662 lbs 186 pcs**
CUSTOMER PART NUMBER: **RD0370**
DIE NUMBER: **RD0370**
ALLOY / TEMPER: **6061-T6511**
DATE OF SHIPMENT: **10/21/2015**
SALES PERSON: **D. Schroeder (Canada)**
DESCRIPTION: **Lightning Rod / Tilt 0.562 ± 0.004/-0.003**

CERTIFICATION: **ASTM-B221-14 No Standl**
SPECIFICATION: **AMS-QQA-200/8 - 1997**

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCM extrusions are manufactured in the USA.

Items produced and certified as 6061-T6511 also meet the requirements of 6061-T6

Mechanical Properties		Test Date	Ultimate Tensile Strength (KSI)		Yield Strength (KSI)		Percent Elongation	
Tests	Lot No.		min	max	min	max	min	max
2	201519663	10/10/15	48.70	49.10	45.80	46.10	16.30	16.75

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others		Melt Source
												Each	Total	
09211504	201519663	6061	0.76	0.36	0.31	0.11	0.88	0.15	0.08	0.02	97.33	0.05	0.15	United States of America
10031502	201519663	6061	0.73	0.35	0.32	0.11	0.90	0.16	0.08	0.02	97.32	0.05	0.15	United States of America

Calvin J. Williams

Print Date: 10/21/2015

Calvin J. Williams, Director of Quality & Technical Services

Rev 5/2/11 - UMS

45454

68623

RAL 58

**Test de dureté Rockwell
Rockwell Hardness Test**

Client / Customer : LES ACIERS TRANSSEC (1997) LTEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER, #201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 6031289

bon de commande / Purchase order # : QU-45668

de matrice / Die # : M8 9907 Description : 5/8" DIA ROD

Alliage & trempage / Alloy & temper : 4041 T6 Longueur / Length : 6097 mm

de contrôle / Control # : 65547-1

de coulée / Cast # : 66092

Dureté Rockwell E / Min. requis /
Rockwell E hardness : 92 HRE Min. required : 88 HRE Max. permis /
Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

#	Fe	Cu	Mn	Mg	Cr	Zn	P
4041	0.20 - 0.60	0.35 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
4045	0.60 - 0.90	0.35 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
4046A	0.65 - 0.74	0.14 - 0.28	0.09 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max
4047	0.40 - 0.80	0.20 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max
4048	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	—	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par le nomme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre, date : 2016-05-12
Yours truly,


Gilles Pelletier
Technicien de la qualité
Quality technician

66513 RAL 1

Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSBEC (1997) LEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER, #201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 5100562

bon de commande / Purchase order # : OU-44741

de matrice / Die # : MS 9913

Alliage & trempage / Alloy & temper : 6061 T6

Contrôle / Control # : 55238-1

Coulée / Cast # : 64405

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : 94 HRE Min. required : 88 HRE Max. permitted : 100 HRE

Description : 1" DIA. ROD
Longueur / Length : 6097 mm
9-89

Composition chimique typique / Typical chemical composition :

Alloye/Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	P
4043	0.20 - 0.60	0.35 Max	0.10 Max	0.10 Max	0.45 - 0.90	0.10 Max	0.10 Max	0.10 Max
4046	0.60 - 0.90	0.35 Max	0.10 Max	0.10 Max	0.40 - 0.60	0.10 Max	0.10 Max	0.10 Max
4046A	0.66 - 0.74	0.14 - 0.28	0.08 - 0.16	0.18 - 0.26	0.46 - 0.54	0.03 Max	0.05 Max	0.05 Max
4047	0.40 - 0.80	0.20 Max	0.15 - 0.40	0.15 Max	0.80 - 1.20	0.04 - 0.35	0.25 Max	0.15 Max
4341	0.7 - 1.3	0.5 Max	0.10 Max	0.40 - 0.80	0.40 - 0.80	—	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement votre, date : 2015-11-12
Yours truly,



Gilles Pelletier
Technicien de la qualité
Quality technician

67619 RAL 112

Test de dureté Rockwell
Rockwell Hardness Test

Client / Customer : LES ACIERS TRANSSEC (1997) LITEE.

Adresse / Address : 4054 BOUL. LE CORBUSIER #201
LAVAL, QC
H7L5R2

commande Sapa / Sapa order # : 4010812

bon de commande / Purchase order # : OU-45179

de matrice / Die # : MS 9917 Description : 1.5" DIA. ROD

Alliage & trempage / Alloy & temper : 6061 T6 Longueur / Length : 6097 mm
DAS 9-89

Contrôle / Control # : 40488-1

Coulée / Cast # : 45124

Dureté Rockwell E / Min. requis / Max. permis /
Rockwell E hardness : 97 HRE Min. required : 88 HRE Max. permitted : 100 HRE

Composition chimique typique / Typical chemical composition :

	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
40488	0.20-0.60	0.35 Max	0.10 Max	0.10 Max	0.45-0.90	0.10 Max	0.10 Max	0.10 Max
4008	0.60-0.90	0.35 Max	0.10 Max	0.10 Max	0.40-0.60	0.10 Max	0.10 Max	0.10 Max
4005A	0.66-0.72	0.15-0.27	0.08-0.12	0.20-0.24	0.48-0.52	0.03 Max	0.05 Max	0.03 Max
4041	0.40-0.80	0.70 Max	0.15-0.40	0.15 Max	0.90-1.20	0.04-0.35	0.25 Max	0.15 Max
4381	0.7-1.3	0.5 Max	0.10 Max	0.40-0.80	0.40-0.80	---	0.20 Max	0.20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221-14 (sauf pour la section 8.2 (nombre de spécimen)).

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221-14 except for section 8.2 (number of specimen).

Sincèrement vôtre,
Yours truly,
date : 2014-02-04


Gilles Pelletier
Technicien de la qualité
Quality technician

ACIER OUELLETTE DIV. VALLEYWELD
 1600 X 162.2500"
 PART NO.

PO/Ref ACW003248
 Nous certifie que le document reproduit ici est une copie conforme du rapport fourni par le fournisseur du matériel ou les données résultant



Product Certification Report
 Report Number: 5210400

Certified on: 07, 2016 Page 1 of 1

Order No.	1/15/16	Customer's Order	303
Order Date	1/15/16	Customer's Order	303
Order Qty	1.0000	Customer's Order	303
Order Price	0.0000	Customer's Order	303
Product Name	Cold Drawn Squares	Customer's Order	303
Product Description	Cold Drawn Finish	Customer's Order	303
Product Dimensions	132.000 Min. 156.000 Max. 426563	Customer's Order	303
Melt Date	10/12/15	Customer's Order	303

VALBRUNA CANADA LTD.
 8724 HOLGATE CRESCENT
 MILTON, ONTARIO L9T5Z1

9-89 Ship To

Life: 0054-0064
 Condition A
 ASTM 484-15
 UNS S30300
 AMS 5650H TYPE 1
 CHEMICAL ANALYSIS
 C Mn P S Si Cr Ni Mo Cu Co N
 0.04 1.74 .029 .20 .53 17.27 8.12 .25 .55 .10 .02
 BRINELL (Type A device) (E-10)
 184

TENSILE PROPERTIES ASTM E8-15a
 TS (PSI) 7455 (PSI) 7455 (PSI) 7455 (PSI)
 106000 61700 47.2 60.1
 MACRO ASTM E340-15/E381-01
 MACRO

No welding or weld repair done.
 Material when shipped is free from contamination by mercury, radium, alpha source, and low melting elements.
 Reduction Ratio Exceeds 4:1
 Electric Furnace melted; AOD refined.
 Chemical testing to one or more of the listed ASTM methods:
 E415-14, E1019-11, E1086-14.
 Location of tensile fracture: inside middle of gage length, %elong after fracture.
 Chemical Analysis performed at Acciaierie Valbruna, Italy.
 No mercury or low melting alloy contamination. No weld repair.
 Melted and manufactured in Italy.
 Material conforms to listed specifications and is DEARS compliant.
 Quality system is compliant with ISO 9001:2008. Produced in accordance with EN 10204 3.1.

Results relate only to the items tested. Certification shall not be reproduced except in full, without written approval of Valbruna Stainless Inc. The recording of false, fraudulent, or fraudulent statements on this document may be punished as a felony under federal statutes, including Federal law Title 18, Chapter 47. Consult material safety data sheet (MSDS) for hazard info.
 I hereby certify that the reported figures are correct as contained in the records of the corporation.

Manager Laboratory Services
 email: C32000@valbruna.us
 Dennis Hecker



CHANDAN STEEL LIMITED
(GOVT. OF INDIA RECOGNISED EXPORT HOUSE)
ISO 9001 : 2008 CERTIFICATE No. 94 100 01823-02

ADMD OFFICE: 80, BENDRA ROAD, H. S. PATIL MARG, BHIMNAGAR, PUNE
Tel: 91-22-66250600, Fax: 91-22-66250633/34
Website: www.chandansteel.com
Email: info@chandansteel.com
L/C No.:
L/C Date:

WORKS: Plot No. 35, C. I. D. C. Underpass
Dist. Valsad, Gujarat - 396171
Tel: 91-260-208 9999 Fax: 91-260-320 9872
E-mail: export@chandansteel.com

RD24 QC 09A / 02 / 10.12.2012

MILL TEST / INSPECTION CERTIFICATE 3.1
ACCORDING TO EN 10204 : 2005

FIDELITY PAC METALS LTD. 1303 NORTH SERVICE ROAD EAST, UNIT # 1 OAKVILLE, ON L6H 1A7, CANADA				Test Certificate No. : EXP/00509 - 01/2015-2016 Date of Issue : 03.09.2015 P. O. No. : P004018 SC No. & Date : 15-16/00182, Dt. 30.05.2015 Invoice No. & Date : EXP/00509/2015-16 Dt. 03.09.2015								
PRODUCT DESCRIPTION STAINLESS STEEL ROUND BARS				LENGTH		Net Wt.						
				Ordered	Actual	4922 LBS.						
				12' - 14'	12' - 14'							
Heat No.	Grade	Size	Tolerance	Process Route								
CH-2832	303/LA308	1"	h9	Electric Melting, A.O.D. Refining, Continuous Casting								
CHEMICAL COMPOSITION (Weight %)												
	C	Si	Mn	P	S	Cr	Mo	Ni	Cu	Ti	Co	N
Min.	-	-	-	-	0.150	17.00	-	8.00	-	-	-	-
Max.	0.100	1.00	2.00	0.045	0.350	19.00	-	10.00	1.00	-	-	0.1100
Results	0.077	0.56	1.78	0.043	0.292	17.05	-	8.02	0.18	-	-	0.0640
MECHANICAL PROPERTIES												
Specified Values	Test Method :- EN ISO 6892-1				Elongation after Fracture A	Reduction of Area	Hardness (BHN)	Test Method :- DIN EN ISO 148 - 1				
	Proof Strength		Tensile Strength	Charpy (V) Impact Test (2mm) at 20 °C (Joules)								
	N/mm ² / MPa		N/mm ² / MPa	Sample Size -								
	0.2% (Rp0.2)	1% (Rp1.0)	(Rm)	%	%			I	II	III	Avg.	
Results	438	487	695	39	58	219-222		-	-	-	-	
Remarks:												
1. Cold drawn & Centreless Ground.												
2. Solution annealed at 1050 °C.												
3. PMI test done 100% & found Satisfactory.												
4. The material is fully killed And calcium treated.												
5. Material is free from radio-active contamination.												
6. The material conforms to EN 10088-3:2005 & ASTM A 582-12 Specifications.												
7. Location of sample - off centre, Direction - Longitudinal, Test Temp - Room Temp., Shape of Test Piece - Round.												
8. Marking details - Company Logo, Size, Grade & Heat No.												
9. The material is manufactured/melt in Chandan Steel Mill and is of Indian Origin.												
BUNDLE NO.: 54, 55, 62 & 63												
COLOUR: BLUE												

It is hereby certified that the above results are true and correct in every detail and are meeting the requirements of specification & purchase order.

B. S. RAUTELA
MANAGER - QUALITY ASSURANCE

Q.C. 117:33
SR12/04/15

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S14GA
 DATE: 17.02.27

PO / BATCH NO.: P035309/11136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32 29/Ft
 QUANTITY INSPECTED: 32 29/Ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .030
 THICKNESS RECEIVED: .076
 SHEET SIZE ORDERED: 4' x 8'
 SHEET SIZE RECEIVED: 4' x 8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y	N	
CORROSION	Y	<input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y	N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y	N	
PHOTO REQUIRED	Y	<input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y	N	
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y	N	ASTM A240
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y	N	2708
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9-89</u>		SIGNED OFF BY: _____	
DATE: <u>17.02.27</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304316
DATE: 11-02-27

PO / BATCH NO.: P055309/M136896

MATERIAL CERT REC'D: yes
QUANTITY RECEIVED: 32 sq/ft
QUANTITY INSPECTED: 32 sq/ft
QUANTITY REJECTED: 0

THICKNESS ORDERED: .063
THICKNESS RECEIVED: .058
SHEET SIZE ORDERED: 4x8
SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> (N)	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> (N)	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> (N)	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	ASTM 240
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	2907
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>[Signature]</u>		SIGNED OFF BY: _____	
DATE: <u>11-02-27</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304522 GA
 DATE: 17.02.27

PO / BATCH NO.: P035305 / M136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 64 sq/ft
 QUANTITY INSPECTED: 64 sq/ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .032
 THICKNESS RECEIVED: .028
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM A240
CORRECT REF # TO LINK CERT	(Y)	N	2788 305507
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17.02.27</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304524GA

PO / BATCH NO.: P035309 / M13L896

DATE: 17.02.27

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: .032 .025

QUANTITY RECEIVED: 32 35/Ft

THICKNESS RECEIVED: .024

QUANTITY INSPECTED: 32 35/Ft

SHEET SIZE ORDERED: 4x8

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM 240
CORRECT REF # TO LINK CERT	(Y)	N	240 DOLK
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u> 9-89	SIGNED OFF BY: _____		
DATE: <u>17.02.27</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H6061765.063
 DATE: 17.02.27

PO / BATCH NO.: P035308 / M136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 96 sq/Ft
 QUANTITY INSPECTED: 96 sq/Ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .063"
 THICKNESS RECEIVED: .058"
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	AHS QQ 250/11
CORRECT REF # TO LINK CERT	(Y) N	630987001
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
 RECORD RESULTS BELOW

TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u>		SIGNED OFF BY: _____	
DATE: <u>17.02.27</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6S.125
 DATE: 17-02-27

PO / BATCH NO.: P035309/M136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 64 39/Ft
 QUANTITY INSPECTED: 64 39/Ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .125"
 THICKNESS RECEIVED: .120"
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL	Y	N	
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT MATERIAL	Y	N	AMS QQ A 750
CORRECT REF # TO LINK CERT	Y	N	651024
CORRECT MATERIAL IDENTIFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9-80</u> DATE: <u>17-02-28</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R0.500
 DATE: 11-02-28

PO / BATCH NO.: 035309/4136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20'
 QUANTITY INSPECTED: 20'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .500
 THICKNESS RECEIVED: _____
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT FINISH	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	ASTM B221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	61463
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	<input checked="" type="checkbox"/> Y <input type="checkbox"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> DATE: <u>11-02-28</u>	SIGNED OFF BY: _____ DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R0.563

PO / BATCH NO.: P035309/M136896

DATE: 17.02.23

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .563
 THICKNESS RECEIVED: .563
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM B221
CORRECT REF # TO LINK CERT	(Y) N	09211304
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS 9</u> DATE: <u>17.02.23</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T620.625
 DATE: 17.02.23

PO / BATCH NO.: P035309 / M136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 20'
 QUANTITY INSPECTED: 20'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .625"
 THICKNESS RECEIVED: .620"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM B211
CORRECT REF # TO LINK CERT	(Y) N	66092
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> <u>2-89</u>	SIGNED OFF BY: _____
DATE: <u>17.02.23</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H6061T6R1.00

PO / BATCH NO.: P035309/M136896

DATE: 17-02-20

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00

QUANTITY RECEIVED: 20

THICKNESS RECEIVED: _____

QUANTITY INSPECTED: 20

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: _____

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM B221
CORRECT REF # TO LINK CERT	(Y) N	64405
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	(Y) (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u>	SIGNED OFF BY: _____
DATE: <u>17-02-20</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061681.50

PO / BATCH NO.: 9035309 / M138896

DATE: 17.02.28

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.50

QUANTITY RECEIVED: 20'

THICKNESS RECEIVED: 1.50

QUANTITY INSPECTED: 20'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	ASTM B221
CORRECT REF # TO LINK CERT	(Y)	N	65124
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>9</u> <u>9-89</u>	SIGNED OFF BY: _____		
DATE: <u>17.02.28</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: HDPS18GA
 DATE: 17-02-27

PO / BATCH NO.: D35309/M136896

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 32 sq/ft
 QUANTITY INSPECTED: 32 sq/ft
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .043"
 THICKNESS RECEIVED: .045
 SHEET SIZE ORDERED: 4'x8'
 SHEET SIZE RECEIVED: 4'x8'

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A1009
CORRECT REF # TO LINK CERT	(Y) N	TU-6200715 E60-2016
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9-80</u> DATE: <u>17-02-27</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M2024T35.080

PO / BATCH NO.: P035309/M136896

DATE: 17.02.27

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 48 55 / FL
 QUANTITY INSPECTED: 48 55 / FL
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .080"
 THICKNESS RECEIVED: .078"
 SHEET SIZE ORDERED: 4'x12'
 SHEET SIZE RECEIVED: 4'x12'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL	(Y)	N	
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT MATERIAL	(Y)	N	AMS QQ-A-250
CORRECT REF # TO LINK CERT	(Y)	N	20033861
CORRECT MATERIAL IDENTIFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>PD</u>	SIGNED OFF BY: _____		
DATE: <u>17.02.27</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: H303 B1.00x1.00

PO / BATCH NO.: P035309 / H136896

DATE: 17.02.28

MATERIAL CERT REC'D: yes

THICKNESS ORDERED: 1.00"

QUANTITY RECEIVED: 12'

THICKNESS RECEIVED: .0096 .096"

QUANTITY INSPECTED: 12'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A582
CORRECT REF # TO LINK CERT	(Y) N	268522
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D	
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9</u> <u>9-89</u>	SIGNED OFF BY: _____
DATE: <u>17.02.28</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35309**

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 1 of 9

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

REVISED.

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M1010S18GA	1010/1025 SHEET .048	2/17/2017 Yes 2/17/2017		32.00 sf	\$1.50	\$48.00
MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W MINIMUM YIELD TENSILE STRENGTH = 28KSI MINIMUM ULTIMATE TENSILE STRENGTH = 42 KSI COLD ROLLED							

Line Total: \$48.00

2	M2024T3S.080	2024-T3 .080 sheet	2/17/2017 Yes 2/17/2017		48.00 sf	\$8.73	\$418.98
MATERIAL: 2024-T3 ALUMINUM SHEET AS PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209							

Line Total: \$418.98

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35309**

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 2 of 9

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

4 M303B1.000X1.000 303 BAR 1" X 1" 2/17/2017
Yes
2/17/2017

12.00

\$9.58

\$115.00

MATERIAL: AISI 303 SS BAR AS PER ASTM A582
NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$115.00

5 M303R1.000 303 Round Bar 1.00 2/17/2017
Yes
2/17/2017

12.00

\$8.25

\$99.00

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total:

\$99.00

6 M304R1.000 304 round bar 1.00 2/17/2017
Yes
2/17/2017

12.00

\$4.66

\$55.87

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)


Line Total:

\$55.87

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35309

Purchase Order Date 2/14/2017
PO Print Date 2/17/2017

Page Number 3 of 9

Order From :
ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA


VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name		Buyer		Chantal Lavoie	
Vendor Phone		Customer POID			
800 667 4248		Customer Tax #		10127-2607	
Ship To Contact		Terms		Net 30	
Ship To Phone		Currency		CAD	
Ship Via:		FOB		FCA – (Free Carrier)	
Ship Acct:					
7	M304S14GA	304SS sheet .080	2/17/2017 Yes 2/17/2017	32.00 sf	\$8.37 \$267.68
PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) ORASTMA240 OR ASME SA240					
Line Total:					\$267.68
8	M304S16GA	304/316 Sheet .063	2/17/2017 Yes 2/17/2017	32.00 sf	\$6.51 \$208.28
PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) ORASTMA240 OR ASME SA240					
Line Total:					\$208.28

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35309

Purchase Order Date 2/14/2017
PO Print Date 2/17/2017

Page Number 4 of 9

Order From :
ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name			Buyer		Chantal Lavoie	
Vendor Phone			Customer POID			
800 667 4248			Customer Tax #		10127-2607	
Ship To Contact			Terms		Net 30	
Ship To Phone			Currency		CAD	
Ship Via:			FOB		FCA – (Free Carrier)	
Ship Acct:						
9	M304S22GA	304/316 .032 Sheet	2/17/2017 Yes 2/17/2017	64.00 sf	\$3.04	\$194.66
PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) ORASTMA240 OR ASME SA240						
				2x		
					Line Total:	\$194.66
10	M304S24GA	304/316 .025 Sheet	2/17/2017 Yes 2/17/2017	32.00 sf	\$2.79	\$89.36
PURCHASE MATERIAL: AISI 304/316 SS SHEET ANNEALED SPECIFICATION: MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) ORASTMA240 OR ASME SA240						
				14.		
				8817-0222		
					Line Total:	\$89.36

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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PURCHASE ORDER

Purchase Order ID **PO35309**

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 5 of 9

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)

11	M6061T6S.032	6061-T6 Sheet 0.032"	2/17/2017	64.00	\$1.98	\$126.69
			Yes	sf		
			2/17/2017			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: **\$126.69**

12	M6061T6S.063	6061-T6 .063 Sheet	2/17/2017	96.00	\$3.12	\$299.23
			Yes	sf		
			2/17/2017			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: **\$299.23**

13	M6061T6S.125	6061-T6 .125 Sheet	2/17/2017	64.00	\$6.79	\$434.59
			Yes	sf		
			2/17/2017			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017

3x

2x

8017-02-22



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35309**

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 6 of 9

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$434.59

14	M6061T6S.050	6061-T6 .050 Sheet	2/17/2017	32.00	\$1.84	\$58.81
			Yes	sf		
			2/17/2017			

MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER
QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
OR ASTM B209

Line Total: \$58.81

15	M6061T6R0.500	6061-T6 Round Bar .500"	2/17/2017	20.00	\$0.58	\$11.69
			Yes	f		
			2/17/2017			

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$11.69

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO35309

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 7 of 9

Order From :

VC-CAM002

Ship To : DART AEROSPACE LTD

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

16	M6061T6R0.563	6061-T6 ROUND BAR .563	2/17/2017	12.00	\$4.25	\$51.00
			Yes	f		
			2/17/2017			

DAS 9-85 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$51.00

17	M6061T6R0.625	6061-T6 Round Bar .625"	2/17/2017	20.00	\$0.97	\$19.49
			Yes	f		
			2/17/2017			

DAS 9-85 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$19.49

18	M6061T6R1.000	ROUND BAR 1.00"	2/17/2017	20.00	\$2.47	\$49.39
			Yes	f		
			2/17/2017			

DAS 9-85 MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017

5017-0-22



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO35309**

Purchase Order Date 2/14/2017

PO Print Date 2/17/2017

Page Number 8 of 9

Order From :

VC-CAM002

ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 30

Currency CAD

FOB FCA - (Free Carrier)


					Line Total:	\$49.39
19	M6061T6R1.500	6061-T6 Round Bar 1.50	2/17/2017	20.00	\$5.23	\$104.61
			Yes			
			2/17/2017			
MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221						
					Line Total:	\$104.61
20	71400-15	GALV. SHEET 26G PAINT WHITE POLAR	2/17/2017	2.00	\$82.00	\$164.00
			Yes	Each		
			2/17/2017			
					Line Total:	\$164.00

Deliver To: ERIC.L

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note:

2/17/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
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PURCHASE ORDER

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Purchase Order Date 2/14/2017
PO Print Date 2/17/2017

Page Number 9 of 9

Order From :
ACIER OUELLETTE INC.
935 BOUL. DU HAVRE
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VC-CAM002

Ship To : DART AEROSPACE LTD
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HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone

800 667 4248

Ship To Contact
Ship To Phone
Ship Via:
Ship Acct:

Yours ppd

Buyer
Customer POID
Customer Tax #
Terms
Currency
FOB

Chantal Lavoie
10127-2607
Net 30
CAD
FCA – (Free Carrier)

21
71401-45

PROCUREMENT
QUALIYTY CLAUSES

2/17/2017

1.00

\$0.00

\$0.00

No
2/17/2017

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

217-02-22

Line Total:
PO Total:

\$0.00
\$2,816.33

PO Instructions: quotation: sou0015905,
quotation: sou0015884

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.